



**akrylmetal**  
BY SYNPO

## FILLER LV PL 365

**Two-Component PUR Acrylic Filler for Metals, high solids specially for car refinishing with thick film**

<b>Usage</b>	Undercoat layer intended for sanding				
<b>Color shades</b>	Gray, yellow, white				
<b>VOC g/l</b> (Contents of organic solvents in mixed coating)	< 450 (Category – B/c)				
<b>Substrate</b>	Perfectly cleaned and degreased surfaces				
<b>Hardening</b>	4 : 1 parts by volume; Hardener LV BU 20 P				
<b>Thinning</b>	0 – 5 % b. v. Thinner LV PC 342				
<b>Consistence of mixed coating</b>	22 <sup>1)</sup> – 45 <sup>2)</sup> s/4 mm při 20 °C				
<b>Coverage of mixed coating</b>	5 - 6 m <sup>2</sup> /l				
<b>Application</b>	HVLP <sup>1)</sup> , AIRLESS <sup>2)</sup>				
<b>Number of sprays</b>	2 flash time between layers 20 min (until a matt film)				
<b>Recommended thickness</b>	50 - 80 µm <sup>1)</sup> , do 300 µm <sup>2)</sup> ,				
<b>Pot life of mixed coating</b>	90 min at 20 °C				
<b>Drying</b>	Dry-to-sand 2 hrs at 23 °C, 30-50 min at 60 °C				
<b>Product density</b> g/m <sup>3</sup>	<b>Content of organic solvents</b> kg/kg	<b>Content of total organic carbon</b> kg/kg	<b>Content of non-volatile compounds</b> – solids % b. v.	<b>Solids volume in application mixture</b> % b. v.	<b>Content of heavy metals</b>
1.6	0.28	0.19	50	46	none
<b>Caution</b>	When handling the product follow all safety precautions indicated in the Material Safety Data Sheet and the label. Flammable liquid, Hazard Class II. Contains organic solvents. Store in a dry place at temperatures from 10 °C to 25 °C.				

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